

Roll Feeds & Drive Rolls

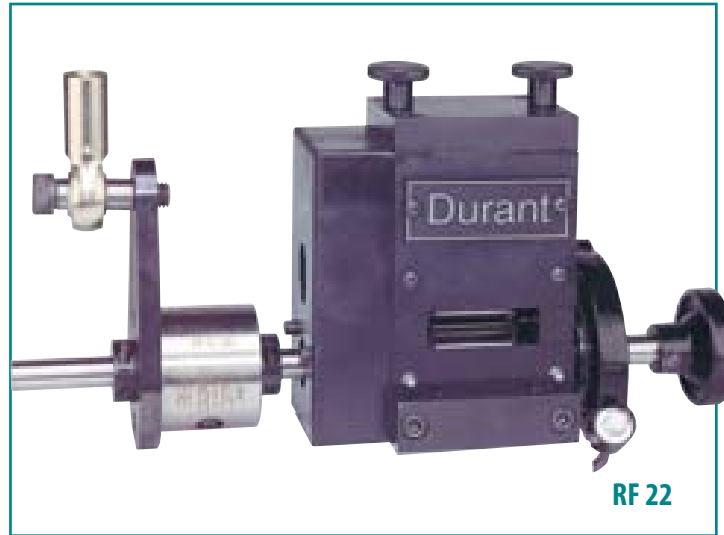
Durant Roll Feeds ... Highly reliable, surprisingly simple. Heavy Duty Roll Feeds

Features:

- High production rates - up to 600 SPM and 90 FPM. Model #RF00 - up to 900 SPM.
- Quick adjust features for different material thicknesses.
- Designed for maintenance-free operation.
- Repeatability of Model RF00+/- .002.
- Two piece eccentric Model RF22-RF66.

OPTIONS:

- Adjustable Mounting Bracket
- Chrome Plated Rolls
- Urethane Rolls
- Knurled Rolls
- Special Groove Rolls for Wire or Shaped Materials
- Pilot release cam roller
- Adjustable pilot release cam bar



RF 22

STANDARD SPEED				
Model	Material Width	Length of Feed	Thickness Up To	SPM
RF00	2"	0 to 1-1/2"	.040"	900
RF22	2"	0 to 2"	1/8"	600
RF32	3"	0 to 2"	1/8"	600
RF34	3"	0 to 4"	1/8"	600
RF63	6"	0 to 3"	1/8"	600
RF66	6"	0 to 6"	1/8"	600

Powered Drive Rolls

Durant manufactured the RF powered drive rolls for applications that require pulling material thru an unmotORIZED wire straightener or pulling material from an unmotORIZED stock reel.

The powered drive rolls allow your material to flow into a slack loop for accurate feeding. Durant will mount any wire straightener (see page 46) on the cabinet and groove the drive rolls for your wire diameter, at no additional cost.

STANDARD SPEED				
Model	Material Width	Roll Diameter	Passline Height	Motor
VS-RF3	3"	2"	34"	3/4 HP 90 VDC
VS-RF6	6"	2"	34"	3/4 HP 90 VDC
VS-RF12	12"	2"	34"	3/4 HP 90 VDC
VS-RF18	18"	2"	34"	3/4 HP 90 VDC

